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D350-578-011
Job Sheet 197905



Part No: D350-578-011

Job Qty: 3 pcs

Part Name: AS350/AS355 Bearpaws



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/18/19

Job Tracking No:

Due Date: 8/8/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG REV H SHEET 12 IPP Rev:A New Issue 07-01-02 JLM IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
160	Packaging 1 - Pick Kit	3 pcs	8/8/19	0.00	0.00		Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	AUG 13 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S211547



Part: D350-578-011

Job No: 197905

Serial No/Batch: S211547

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-4 Issue 18, FAA STC SR000281

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
170 QC 4	3 pcs	8/8/19	0.00	0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	JRB
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
180 Packaging 3-1 - Stock - B4B	3 pcs	8/8/19	0.00	0.00	Packaging 3 - 1 - B4B	JRB
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
185 DC - 1 - B4B	3 pcs	8/8/19	0.00	0.00	DC - 1 - B4B	DAS
					DC - 2 - B4B	21
190 QC 21 - FG	3 pcs	8/8/19	0.00	0.00	QC 21 - FG - 21	9-59
					QC 21 - FG - 70	
					QC 21 - SA - 53	DAS

Part Op 160 - (Pick Kit)

Descriptions: 170 - (QC4- 100% Inspect kits for completeness)

180 - Identify and pack for shipping as per PPP D350-578-011

DAS

21

9-59

SEP 05 2019

DAS

21

9-59

SEP 05 2019

185 - (Document Control) Photocopy bluefile and create labels per PPP D350-578-011 CHG006
 190 - (QC21- Final Inspection - Work Order Release)

011387

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	36 Ea (12 ea)	160-Packaging 1 - Pick Kit	5196064
D2432	Bearing 10" X 24"	36 pcs (3 ea)	160-Packaging 1 - Pick Kit	5207969 (x4) 5206972
D2529	Washer	36 pcs (12 ea)	160-Packaging 1 - Pick Kit	5161059
D3601-1	Radius Block	36 pcs (12 ea)	160-Packaging 1 - Pick Kit	5197053
D4011-1	Clamp, Short	18 pcs (6 ea)	160-Packaging 1 - Pick Kit	5189254 x10 5197602 x8
D4012-1	Cushion	18 pcs (6 ea)	160-Packaging 1 - Pick Kit	5157948
MS21042L4	Nut	36 Ea (12 ea)	160-Packaging 1 - Pick Kit	5202668
NAS1149D0463J	Washer	72 Ea (24 ea)	160-Packaging 1 - Pick Kit	5196202

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
160-Packaging 1 - Pick Kit	AN4-16A	36	1,146	0
	D2432	6	18	0
	D2529	36	1,044	0
	D3601-1	36	283	0
	D4011-1	18	112	0
	D4012-1	18	280	0
	MS21042L4	36	3,016	0
	NAS1149D0463J	72	4,298	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No.: _____		DISPOSITION Rework ☐ ☐ ☐ Scrap ☐ ☐ ☐ Use-as-is ☐ ☐ ☐		DEPARTMENT/PROCESS Cross tube ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ Skid-tube ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ Machining ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ Large Fab ☐ ☐ ☐		Engineering ☐ ☐ ☐ Water Jet ☐ ☐ ☐ Supplier ☐ ☐ ☐ Quality ☐ ☐ ☐		Date: _____ Sequence #: _____ QTY Affected: _____		MRB (QS1042)	
Description Work Order Deviation				Disposition							
Root Cause Operator ☐ ☐ ☐ Manufacturing Process ☐ ☐ ☐ Equip/Tooling ☐ ☐ ☐ Handling/Preservation ☐ ☐ ☐ Material ☐ ☐ ☐ Product Improvement ☐ ☐ ☐ Process Improvement ☐ ☐ ☐ Human Factors ☐ ☐ ☐				FAULT CATEGORY Contamination ☐ ☐ ☐ Power Loss/Surge ☐ ☐ ☐ Misaligned/off center ☐ ☐ ☐ Folio/Program ☐ ☐ ☐ BOM/Route ☐ ☐ ☐ Grain Direction ☐ ☐ ☐ Broken/Damage/Defect ☐ ☐ ☐ Weld ☐ ☐ ☐ Incomplete/Unclear Instructions ☐ ☐ ☐ Wrong Stock Pulled ☐ ☐ ☐ Drill Holes ☐ ☐ ☐ Out of Sequence ☐ ☐ ☐ Fit/Function ☐ ☐ ☐ Off-set/Set-up ☐ ☐ ☐				Positioned Wrong ☐ ☐ ☐ Outside Tolerance ☐ ☐ ☐ Drawing ☐ ☐ ☐ Finish ☐ ☐ ☐ Part Lost/Missing ☐ ☐ ☐ Misread ☐ ☐ ☐			
				Pressure/Forced ☐ ☐ ☐ Power Loss/Surge ☐ ☐ ☐ Bending ☐ ☐ ☐ Folio/Program ☐ ☐ ☐ Crushing ☐ ☐ ☐ Grain Direction ☐ ☐ ☐ Cracks ☐ ☐ ☐ Weld ☐ ☐ ☐ Crimp/Kink/Ripple/Wave/Twist ☐ ☐ ☐ Wrong Stock Pulled ☐ ☐ ☐ Marks/Chatter ☐ ☐ ☐ Out of Sequence ☐ ☐ ☐ Mislabeled ☐ ☐ ☐ Off-set/Set-up ☐ ☐ ☐				Positioned Wrong ☐ ☐ ☐ Outside Tolerance ☐ ☐ ☐ Drawing ☐ ☐ ☐ Finish ☐ ☐ ☐ Part Lost/Missing ☐ ☐ ☐ Misread ☐ ☐ ☐			
				Other/Details: _____				Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____			